



FACILITIES DEVELOPMENT MANUAL

Wisconsin Department of Transportation

TABLE OF CONTENTS

Chapter 14: Pavements

Section 14-1 General

- [14-1-1](#) General
 - [1.1](#) Originator
 - [1.2](#) Objective
 - [1.3](#) International Roughness Index (IRI)
 - [1.4](#) Design Procedures
 - [1.5](#) Soils
- [14-1-5](#) Traffic
 - [5.1](#) Traffic Information
 - [5.2](#) Traffic Loading

Section 14-5 Base Course

- [14-5-1](#) Base Aggregate Dense
 - [1.1](#) General
 - [1.2](#) Paving Platform
 - [1.2.1](#) Concrete Pavements
 - [1.2.2](#) Traditional Hot-Mix Asphalt (HMA) Pavements
 - [1.2.3](#) Deep-Strength or Perpetual HMA Pavements
 - [1.2.4](#) Design Thicknesses
 - [1.3](#) Design Guidance
 - [1.3.1](#) Base Aggregate Dense ¾-Inch on Foreslopes
 - [1.3.2](#) Base Under the Finished Shoulder
 - [1.3.3](#) Use of Base Aggregate Dense 3-Inch
- [14-5-5](#) Base Aggregate Open Graded
 - [5.1](#) General
 - [5.2](#) Base Aggregate Open Graded Filter Layer
 - [5.3](#) Use of BAOG
 - [5.4](#) Stabilization
 - [5.5](#) Edge Drains
 - [5.5.1](#) Trench
 - [5.5.2](#) Outlet Pipe

Section 14-10 Pavement Design

- [14-10-1](#) General
 - [1.1](#) Subgrade Improvement Impact on Pavement Thickness Design
 - [1.2](#) Policy
 - [1.2.1](#) Flexible Pavements
 - [1.2.2](#) Rigid Pavements
 - [Attachment 1.1](#) Soil Support Value vs. Design Group Index
- [14-10-5](#) Hot-Mix Asphalt (HMA) Pavement Design..... [updated 12/11](#)
 - [5.1](#) Basis of Design
 - [5.1.1](#) Traditional HMA Pavements
 - [5.1.2](#) Deep-Strength or Perpetual HMA Pavements
 - [5.2](#) Roughness Index
 - [5.3](#) Traffic Loading
 - [5.4](#) Soil Support
 - [5.5](#) Design Equation
 - [5.6](#) HMA Mixture Layers
 - [5.7](#) Structural Layer Coefficients
 - [5.7.1](#) Milled and Re-laid or Pulverized Hot-Mix Asphalt Pavement

[5.7.2](#) Rubblized Concrete Pavements
[5.7.3](#) Intact Concrete Pavements
[5.8](#)..... Subbase
[5.9](#)..... Staged Construction
[5.10](#)..... PG Binder Selection Criteria
 [5.10.1](#) Upper Layers
 [5.10.2](#) Lower Layers:.....
 [5.10.3](#) Notes:
[5.11](#)..... Design Process
[5.12](#)..... Edge and End Joints
[5.13](#)..... Tack Coats
[5.14](#)..... General Application Guidelines
 [5.14.1](#) SMA Usage and Application Guidelines
[5.15](#)..... References
[Attachment 5.1](#)..... Structural Layer Coefficients
[Attachment 5.2](#)..... Relative Strength Coefficients for Granular Subbase
[Attachment 5.3](#)..... Edge Joints
[Attachment 5.4](#)..... End Joints
[Attachment 5.5](#)..... Longitudinal Joints
[14-10-10](#) Concrete Pavement Design..... [updated 12/11](#)
 [10.1](#)..... Standard Pavement Type
 [10.2](#)..... Traffic Loading
 [10.3](#)..... Modulus of Subgrade Reaction
 [10.4](#)..... Design Equation
 [10.5](#)..... Design Thickness
 [10.6](#)..... Joints
 [10.6.1](#) Transverse Contraction Joints
 [10.6.1.1](#) .. Spacing
 [10.6.1.2](#) .. Orientation
 [10.6.2](#) Longitudinal Joints
 [10.7](#)..... Sealing
 [10.8](#)..... Construction Joints
 [10.9](#)..... Tining
 [10.10](#)..... References
[14-10-15](#) Bridge Approach Pavements [updated 11/10](#)
 [15.1](#)..... Pavement Type
[14-10-20](#) Highway Ramp Design
 [20.1](#)..... Pavement Type and Thickness
[14-10-25](#) Paved Shoulders [updated 11/10](#)
 [25.1](#)..... Policy
 [25.2](#)..... Thickness Design
 [25.3](#)..... Type Selection
[14-10-30](#) Overlay Design
 [30.1](#)..... General
 [30.2](#)..... Methods of Design
[14-10-35](#) Intersections [updated 6/11](#)
 [35.1](#)..... General
 [35.2](#)..... Pavement Type Selection
 [35.3](#)..... Pavement Design
 [35.3.1](#) Lane Distribution Factor
 [35.3.2](#) HMA Intersections
 [35.3.3](#) Concrete Intersection Jointing
 [35.3.3.1](#) .. Traditional Intersections
 [35.3.3.2](#) .. Roundabouts
 [35.4](#)..... Roundabout Design Features
 [35.4.1](#) Truck Aprons
 [35.4.2](#) Curb, and Curb and Gutter
 [35.4.2.1](#) .. Inside Curb

[35.4.2.2](#) .. Mountable Curb and Gutter

Section 14-15 Pavement Type Selection

[14-15-1](#) Process [updated 12/11](#)

- [1.1](#)..... Objective
- [1.2](#)..... Pavement Type Selection Policy
- [1.3](#)..... The Pavement Design Report
- [1.4](#)..... Pavement Type Selection Process
 - [1.4.1](#) State Highways
 - [1.4.1.1](#) Structural Design
 - [1.4.1.2](#) LCCA
 - [1.4.2](#) Local Roads
- [1.5](#)..... Pavement Design Report Approval
 - [1.5.1](#) State Highways
 - [1.5.2](#) Local Roads
- [1.6](#)..... Exception Process
 - [1.6.1](#) State Highways
 - [1.6.2](#) Local Roads
- [1.7](#)..... Documentation
 - [1.7.1](#) State Highways
 - [1.7.2](#) Local Roads

[Attachment 1.1](#)..... Pavement Selection Process for STH & Connecting Highways

[14-15-5](#) Pavement Design Report Content

- [5.1](#)..... Introduction
- [5.2](#)..... Report Content

[Attachment 5.1](#)..... Pavement Design Report Outline

[14-15-10](#) Life Cycle Cost Analysis Computation Parameters

- [10.1](#)..... Life-Cycle Cost Analysis (LCCA) Process
- [10.2](#)..... The LCCA Parameters
 - [10.2.1](#) Bid Item Costs
 - [10.2.2](#) Unit Weights of Materials
 - [10.2.3](#) Typical Rehabilitation Scenarios and Standard Sequences
 - [10.2.4](#) Maintenance Costs
 - [10.2.5](#) Pavement Design Service Lives
- [10.3](#)..... The LCCA Computation

Section 14-20 Warranties

[14-20-5](#) HMA Warranty [updated 6/11](#)

- [5.1](#)..... Background
- [5.2](#)..... The Specifications
- [5.3](#)..... Bond Calculation
- [5.4](#)..... Project Selection Guidelines

[Attachment 5.1](#)..... HMA Warranty Project Selection Logic

Section 14-25 Pavement Rehabilitation

[14-25-10](#) Concrete Pavement Rehabilitation Guidelines

- [10.1](#)..... General

[Exhibit 10.1](#) Concrete Pavement Rehabilitation Manual

[14-25-15](#) Concrete Pavement Rubblization [updated 12/11](#)

- [15.1](#)..... General
- [15.2](#)..... Why Rubblize
- [15.3](#)..... Selecting Rubblization Projects
 - [15.3.1](#) Condition of Existing Concrete Pavement
 - [15.3.2](#) Roadway Features
 - [15.3.3](#) Subgrade Conditions & Drainage
 - [15.3.3.1](#) .. Edge Drains
 - [15.3.3.2](#) .. Subgrade Investigation
- [15.4](#)..... Design
 - [15.4.1](#) HMA Pavement

- [15.4.2](#) Concrete Pavement
 - [15.4.3](#) Intermediate Base Layer
- [15.5](#)..... Structure Clearance
- [15.6](#)..... Other Considerations
- [15.7](#)..... Staging
 - [15.7.1](#) Shoulders and Edge Drains
 - [15.7.2](#) Traffic Over Rubblized Concrete
 - [15.7.3](#) Ramps and Intersections
- [14-25-20](#)HMA Pavement Pulverization [updated 12/11](#)
 - [20.1](#)..... General
 - [20.2](#)..... Why Pulverize
 - [20.3](#)..... Selecting Pulverization Projects
 - [20.3.1](#) Existing HMA Pavement
 - [20.3.2](#) Roadway Features
 - [20.3.3](#) Verify Roadway and Subgrade Conditions
 - [20.4](#)..... Structural Design of Pavements Over Pulverized Material
 - [20.4.1](#) HMA Pavements
 - [20.4.2](#) Structural Layer Coefficients
 - [20.4.3](#) Minimum HMA Thickness
 - [20.4.4](#) Concrete Pavements
 - [20.5](#)..... How to Pulverize
 - [20.6](#)..... Pavement Design Report
 - [20.7](#)..... Pavement Widening
 - [20.8](#)..... Curb and Gutter
 - [20.9](#)..... Structure Clearance
 - [20.10](#)..... Traffic Over Pulverized HMA
 - [20.11](#)..... Tack Coat